LIEBERT® ECONOPHASE™

Pumped Refrigerant Economizer



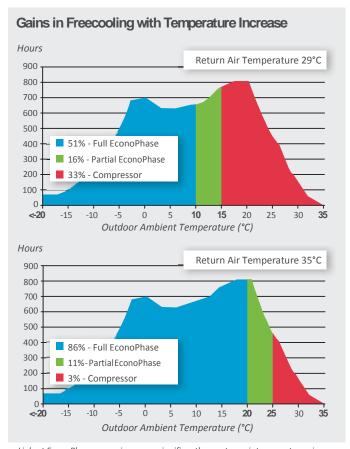
The first ever pumped refrigerant economizer system for enhanced energy savings

- Industry-leading efficiency
- Simplified operation
- Next generation Vertiv[™] ICOM[™] Control

Industry-Leading Efficiency

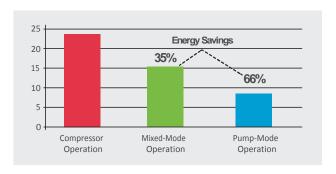
- · First ever pumped refrigeranteconomizer
- Refrigerant carries 2xas much heat as water and 40xas much heat as air

	AIR	WATER	PUMPED REFRIGERANT
Fluid Heat Density	18.65 kJ/m ³	1,722 kJ/m³	3,466 kJ/m ³
Heat Removal Coefficient of Performance (COP)	29.5 kW/kW	591 kW/kW	1,188 kW/kW
Increase in Heat Removal Efficiency compared to air	Base %	+2,000 %	+4,023%



Liebert EconoPhase usage increases significantly as return air temperatures increase, providing more cost-effective cooling.

Freecooling is available to reduce or eliminate compressor usage



pPUE as low as 1.05 in full EconoPhase[™] mode.



The **Liebert® EconoPhase** automatically switches to economizer operation to **reduce or eliminate compressor run time** during periods of lower outdoor temperatures.



Simplified Operation

- · Functions without water
- Free from outside air contamination, no dampers nor louvers to maintain
- Instant change over to economizer mode, even for short time periods
- Automatic failure diagnostics; pump unit serviceable without loss of cooling.



The Liebert® EconoPhase™ pumped refrigerant economizer is compatible with the Liebert PDX and Liebert MC to improve thermal management and control, while drastically cutting energy costs and lowering pPUE.

Next Generation Vertiv™ ICOM™ Control

- Seamless, automatic changeover between Direct Expansion (DX) and economizer mode
- Constantly monitors load, room and outdoor conditions to adjust system operation to most efficient operating mode
- Mechanical systems networked together to optimize component performance and increase system reliability
- Automatic failure diagnostics and pump unit serviceable without loss of cooling.

Room Temperature

Unit Load %

Outdoor Temperature



Vertiv ICOM Control

Operating Mode

COSTA POWER INDUSTRIES PVT. LTD.

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